Work Order August 23, 2010 9:		· ·								Page 1
Revision ID:	3759-1	A	Accept				s	Setup Star Stop		
	shing 23/10 Start Qty: 42.0 27/10 Req'd Qty: 42.0			Cust Item I Customer:	D:					
	rocess Plan: CX	Date: 10/8/23 Date:	Tooling: SPC (Y/N):		ate:		F	Run Stai Sto		.
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr									
100	Hardinge CNC LAT Memo Harding	HE SMALL	0.00 0.00 per Folio FA727 and D				H2	6		
QC Quality Control	QC2- Inspect parts o	off machine FAI/FAIB	0.00 0.00 WYON 3	10			42	E		
120 QC Ouglity Control	QC8- Inspect parts -	second check	0.00 0.00 \$.A	10/09/30			42	<u> </u>		

Quality Control

Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								i.	
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:	
	R	esolution:	Disposition	n:	QA: N/C Clo	sed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMAL	NCE (NCR)				
DATE	DATE STEP Description of NC		Initial	Sign & Verification C			Approval	Approval	
	0.2.	Section A	Chief Eng	Action Description Chief Eng	Date	Secti	on C	Chief Eng	QC Inspector
					į				
								l	1

NOTE: Date & initial all entries

Work Order ID 61379

Page 2

August 23, 2010 9:00:11 AM

Item ID:

D3759-1

Revision ID: Item Name: Bushing

Start Date:

8/23/10

Required Date: 8/27/10

Start Qty: 42.00

Accept

Setup Start

Stop



Req'd Qty: 42.00

Reference:

Approvals:

OC:

Process Plan:

Tooling: Date:

SPC (Y/N):

Date: Date:

Cust Item ID:

Customer:

Run

Start

Stop

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location: Wh

Date: _____

0.00 0.00

Memo *****STOCK IN BASKET CELL***** Set Up/ Tool ID **Run Hours**

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/10/01 78) MF 10-10-01

Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				•				
Part No	·	PAR #:	Fault Cate	gory:	_ NCR: Yes N	No DQA :	Date: _	
	Re	esolution:	Disposition	n:	_ QA: N/C Clo	sed:	Date: _	
NCR:		•	WORK ORDE	ER NON-CONFORMA	ANCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section	ion B Sign &	Verification	Approval	Approvai
	SILI	Section A	Initial Chief Eng			Section C	Chief Eng	QC Inspector
			-	The second secon				
; 								-
				•				

NOTE: Date & initial all entries

Picklist Print

August 23, 2010 9:00:10 AM

Work Order ID: 61379

Parent Item: D3759-1

Parent Item Name: Bushing



Start Date: 8/23/10

Required Date: 8/27/10

Page 1

Start Qty: 42.00

Required Qty: 42.00

Comments:

IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	. ,	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	52.3400	0.0625	2.763158	4 1	1	_ \

304 ROUND BAR 0.375

Location	Loc Qty	Loc Code	
MAT	47		
111323	0		
114467	5.1		
114676	1.1		Al (
115180	2.7		1 th 3 ft Land
115334	38.1		2Rt
MAT029	5.34		
113325	3.85		
114356	1.49		



Dart Aerospace Ltd

W/O:			W	ORK ORDER CH	ANGES					
DATE	STEP	PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										·
Part No		PAR #:	Fault Cate	egory:	NC	R: Yes	No DQ	A:	Date:	
	Re	esolution:	Disposition	on:	QA	: N/C Ck	osed:		Date: _	
NCR:		•	WORK ORD	ER NON-CONFO	PRMANCE	(NCR)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Action Descri	Section B	Sign & Date	Verific Secti		Approval Chief Eng	Approval QC Inspector
			Office Ling	Office Ling		Date				
		·								
						:				
						,				

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	(0) 379
Description: Bushing	Part Number:	D3759-1
Inspection Dwg: D3759 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	X	First Artic		Proto			
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Cor	nments
Ø0.375	+0.000/-0.020	W.375			Dela	18	-9
Ø0.257	+0.005/-0.001	0.258			()
0.750	+/-0.010	252					
Measured by:		Audited by:	B.A		Prototype /	Approval	N/A
	10827	Date:	10/09	130	1 Totalype /	Date:	N/A
Rev Date	Change New Issue				Revi	sed by	Approved

D3759-1 BUSHING

CX10/8/23 W10:61379

NOTES:
1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

Α	NEW IS	SUE	AJŞ	08.03.03			
REV.			DESCRIPTION	BY	DATE		
DESIGN	1	AJS	DART AERO	SPACE L	TD		
DRAWN	1	455	HAWKESBURY, ONTARIO, CANADA				
CHECK	ED	WE	DRAWING NO.		REV. A		
MFG. A	PPR.	$M \subset$	D3759		SHEET 1 OF 2		
APPROVED 12		12	TITLE		SCALE		
DE APF	R.	-#	BUSHING	NTS			
DATE	08.0	3.03	COPYRIGHT © 2008 BY THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND NOT TO BE USED FOR ANY PURPOSE OR COPIED OR	IS BUPPLIED ON THE EXPRESS COMMUNICATED TO ANY OTH	CONDITION THAT IT IS		

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 \emptyset 0.375 $^{+0.000}_{-0.020}$ - 0.750 -**D3759-1 BUSHING** W10: 61379 DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN DRAWING NO. D3759 CHECKED REV. A MFG. APPR. SHEET 2 OF 2

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08.03.03

DATE

APPROVED

TITLE